



Dart Aerospace Ltd.
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D4115-041
Job Sheet 182568



Part No: D4115-041

Job Qty: 1 ea

Part Name: Litter Door Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP rev:A 10.09.24 new issue DD verf:EC IPP Rev:B 10.12.03 as per dwg rev.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/5/18	9/5/18	0.00	0.00	Start Up Small Fab-3	6	AUG 29 2018
100	Small Fab	1 pcs	9/5/18	9/5/18	0.00	0.12	Small Fab-5	9-30	DAS 38
110	QC	1 pcs	9/5/18	9/5/18	0.00	0.00	QC5		SEP 10 2018
120	Packaging	1 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3-2	51079	SEP 11 2018
130	QC21-SA	1 Ea	9/5/18	9/5/18	0.00	0.00	QC21		DAS 21 9-30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3622-13	Ball Stud	1 Ea (1 ea)	90-Start up Operation	5061806
D4115-1	Bracket, Litter Door	1 Ea (1 ea)	90-Start up Operation	F157821
D4115-3	Square Bracket, Litter Door	1 Ea (1 ea)	90-Start up Operation	F157822
MS21043-5	Nut	1 Ea (1 ea)	90-Start up Operation	5083544
NAS1149C0532R	Washer	2 Ea (2 ea)	90-Start up Operation	5089242

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3622-13	1	9	0
	D4115-1	1	2	0
	D4115-3	1	1	0
	MS21043-5	1	220	0
	NAS1149C0532R	2	307	0



Container No: S106296



Part: D4115-041

Job No: 182568

Serial No/Batch: S106296

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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found.

Plex 8/28/18 11:14 AM Dart.lajeunesse.marie

Date: 08/29/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					